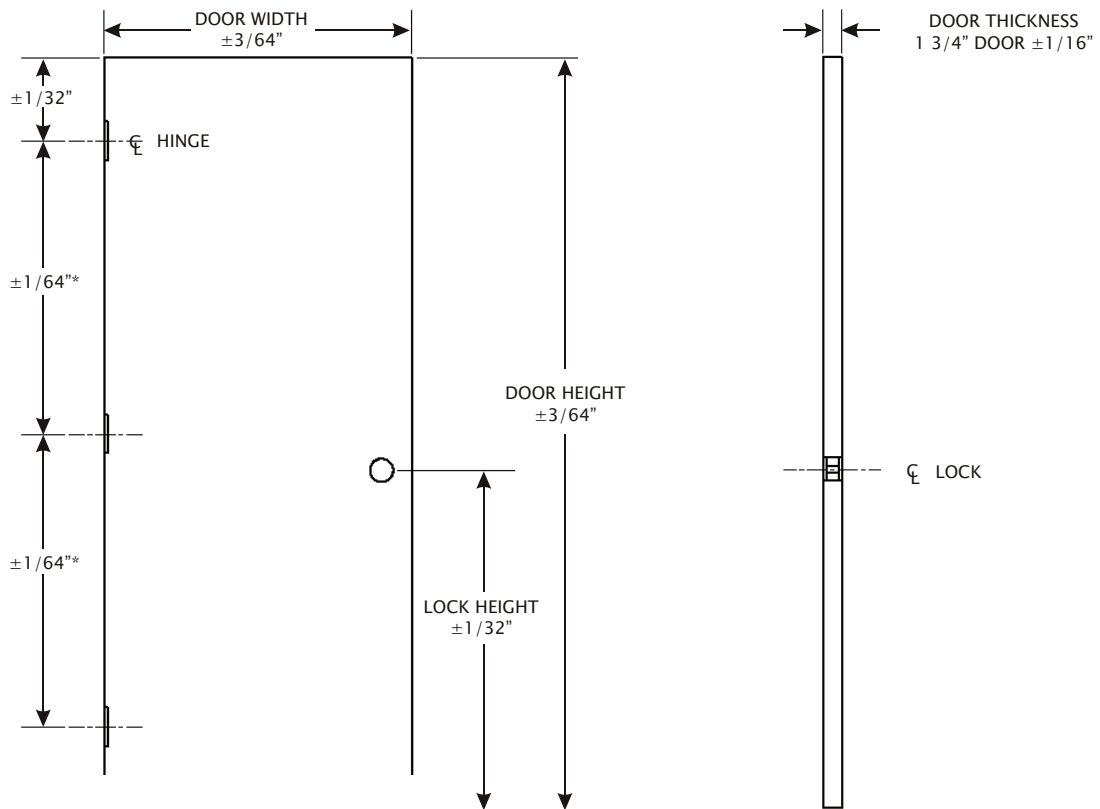


DOOR TOLERANCES

It is the intention of this publication to furnish users and prospective users of standard steel doors and frames with practical information regarding manufacturing tolerances.

The information contained herein pertains to doors and frames manufactured in accordance with "Recommended Specifications - ANSI A115 .

It is not intended to have reference to special or unusual door and frame conditions.



FLATNESS

Measuring at points between the face of the door and a straight-edge laid from corner to corner the surface cannot vary more than $\pm 3/16"$. (Both diagonals to be checked on both faces.)

SQUARENESS

Measuring diagonally from corner to corner across the face of a door, the two dimensions shall not vary more than $\pm 1/16"$.

* TOLERANCES BETWEEN HINGE CENTERLINES ARE NON-ACCUMULATIVE.

Issue Date: January 2006

REVISED : 02/01/2009